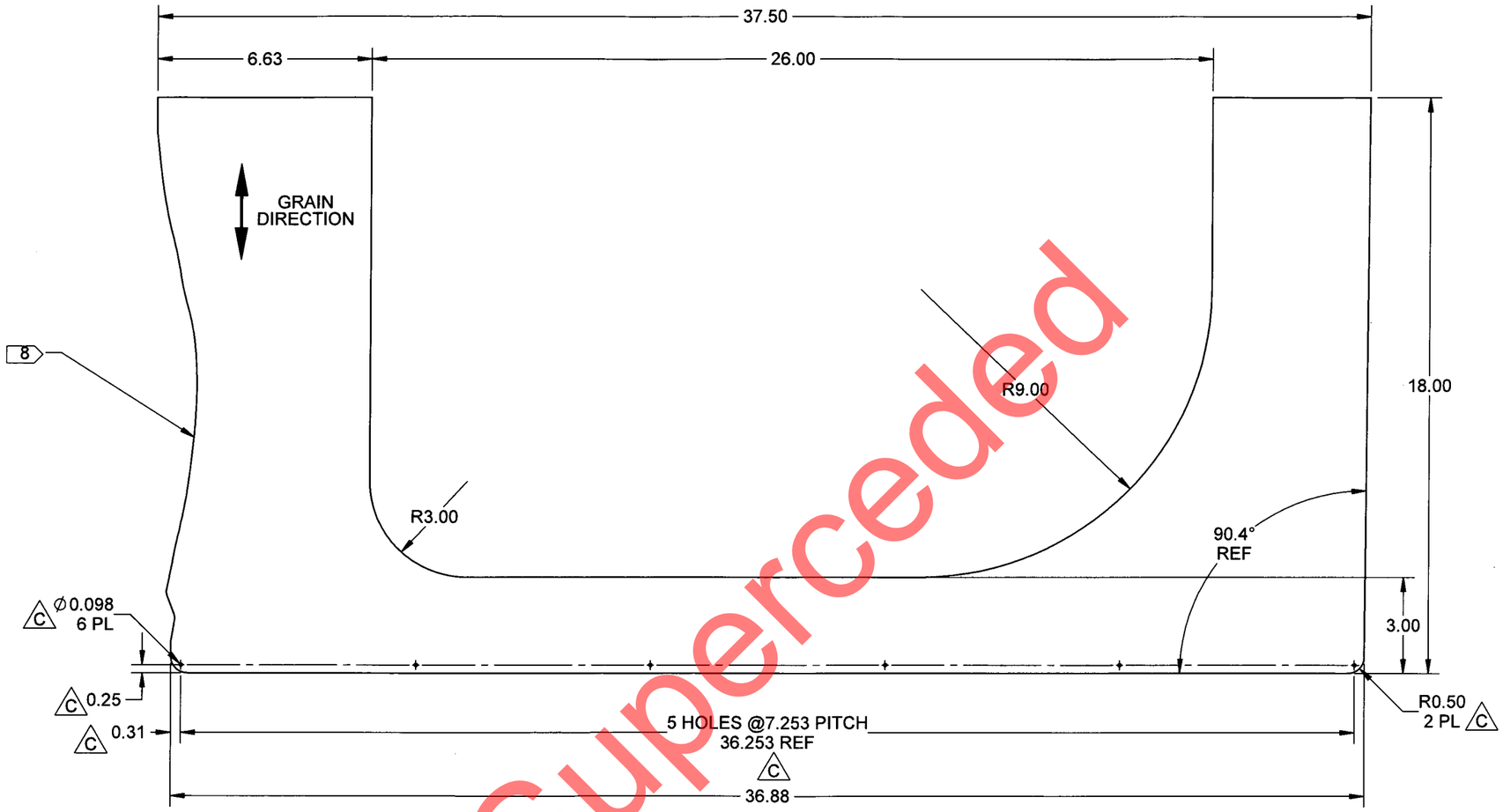

Superceded

D4469-1 OUTER SKIN LOWER DOOR

RELEASED
2013 -02- 08

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.032
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.89 lbs
8) ALL NON-DIMENSIONED FEATURES DEFINED PER DRAWING FILE "D4469-1-REVC.DXF"
9) FORM PART TO FINAL SHAPE AT NEXT ASSY

REV.	DESCRIPTION	BY	DATE
C	FILLET ADDED TO FWD END, HOLES ADDED FOR SCUFF PLATE.	AJS	12.12.17
B	COMPLETE REDESIGN. SEE REV A FOR DETAILS.	AJS	12.09.10
A	NEW ISSUE	AJS	12.05.10

DESIGN	AJS
DRAWN	AJS
CHECKED	A.P.
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	12.12.17

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4469 REV. C
SHEET 1 OF 1
TITLE OUTER SKIN LOWER DOOR
SCALE NTS

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